



Marazzi (Jiangsu) Elevator Guide Rail Co.Ltd

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COMPANY PROFILE

Marazzi Italy is founded in 1968, is one of the earliest factories focusing on the manufacturing of guide rails, and Marazzi is a famous brand in Europe. Currently we have two bases in Italy and Changzhou China, and set sales networks and logistic centers all over the world.

Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. is a joint venture that is set up by Changzhou East High Precision Material Co., Ltd. (subsidiary of Runan Group) and Marazzi Italy. With the powerful combination with Runan group, Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. becomes the world's unique enterprise integrated iron and steel, and an elevator guide rail manufacturer with complete industrial chain. From the beginning of iron ore, iron making, steel making, steel rolling, until the finished elevator guide rail, the integration of the industrial chain not only guarantee the quality of the raw material but also ensuring the optimal production costs.

Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. has the world's most advanced automatic production equipment, strictly in accordance with the requirements of six sigma of the whole process of quality control, the company has been fully passed the ISO9000 / ISO14000 / ISO18000 management. Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. is committed to be a top quality elevator guide rail supplier.

Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. production area is 50000 square meters, with an annual output capacity 300,000 tons, is committed to be an elevator guide rail supplier whose market share is No.1.

DEVELOPMENT HISTORY

Dealers are settled up in all the major market around the world by Marazzi company. Marazzi (Jiangsu) Elevator Guide Rail Co., Ltd. is committed to be a top quality and biggest market share elevator guide rail supplier.



JUNE 2014

In June, 2014, the phase 2 is formally into production



JANUARY 2013

In January 2013, Marazzi S.r.l and Dongfang Runan Group made a joint venture called Marazzi (Jiangsu) Elevator Guide Rails Co., Ltd in 2013, covers an area of 50,000 square meter, the phase 1 is formally into production



MARCH 2008

In March, 2008 Marazzi (Suzhou) Elevator Guide Rails Co., Ltd was founded in Suzhou



JUNE 1968

In June, 1968, Marazzi S.r.l was founded in Piacenza, Italy



FEBRUARY 2016

In Feb. 2016, Eastern China logistic Center formally opened



JUNE 2016

In June, 2016 set up India office to provide localization service to India market



Marazzi
Globalization
Continuous
Expand.....



NOVEMBER 2015

Became the board of China Elevator Association



JULY 2015

In July 2015, Southern China logistic Center Grand Opened in Guangdong



MAY 2015

In May 2015, Phase 3 was formally into production, Annual Capacity reached 300,000 Tons

INDUSTRY CHAIN

Industry's only
Best Quality
optimal cost



01
SINTER



02
IRON-CASTING



03
STEEL-MAKING



04
STEEL-ROLLING



05
GUIDE RAIL
PRODUCT



06
ELEVATOR
MARKET



PROCESS EQUIPMENT



Italy Rolling Equipment

Designed by the world famous metallurgical equipment manufacturers, Italy Danieli Metallurgical Equipment Co., Ltd. With Danieli high stiffness, short stress line mill production lines, rectangular billet continuous mill of special-shaped steel process first. Provide a full guarantee of the High quality products and efficient production .



Automatic Planer

Without manual correction, automatic processing, There is no small bend after machining.



NC Straightening Center

Multi-point straightening, detection accuracy increased by 1 times, 100% accuracy detection. Ensure Pass rate 100% of the straightness of Guide Rail.

SYMMETRIC ROLLING PROCESS

Symmetric Rolling Process

This technology can reduce the bending in the production process, ensure the straightness and twist degree of raw materials, more professional, more efficient more competitive.



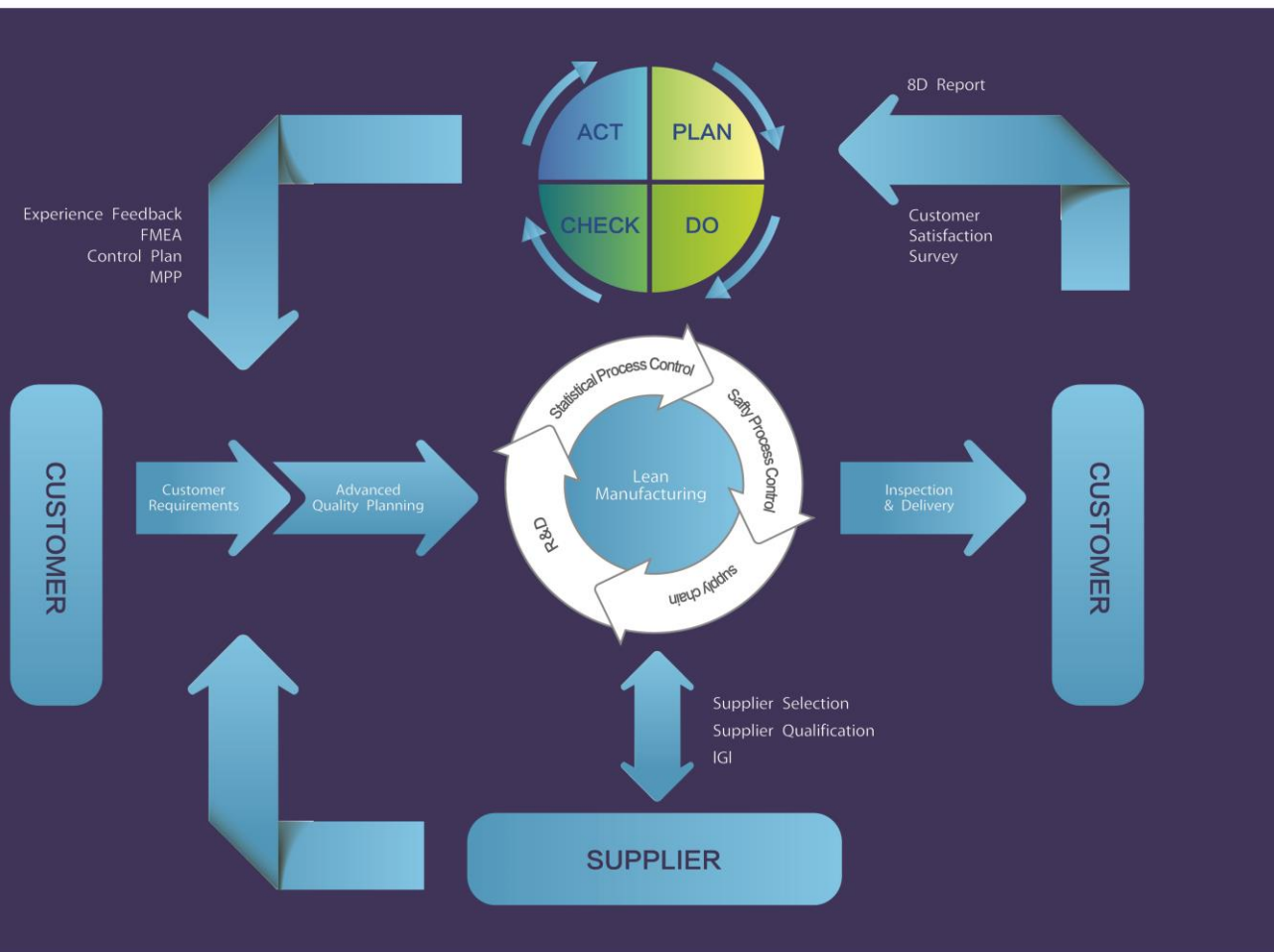
RESEARCH AND DEVELOPMENT

We have strong technology research and development abilities, we set engineering technology research center in European and China . We cooperate with Nanjing Science University, Yangzhou University, sand Institute of technology, Beijing Research Institute of automation and other professional institutions, industry-education-research institution collaboration. R & D Center is used to develop and research high-class products. And provide customers with the overall solution of the guide rails.



Core intellectual property rights: 28 patents





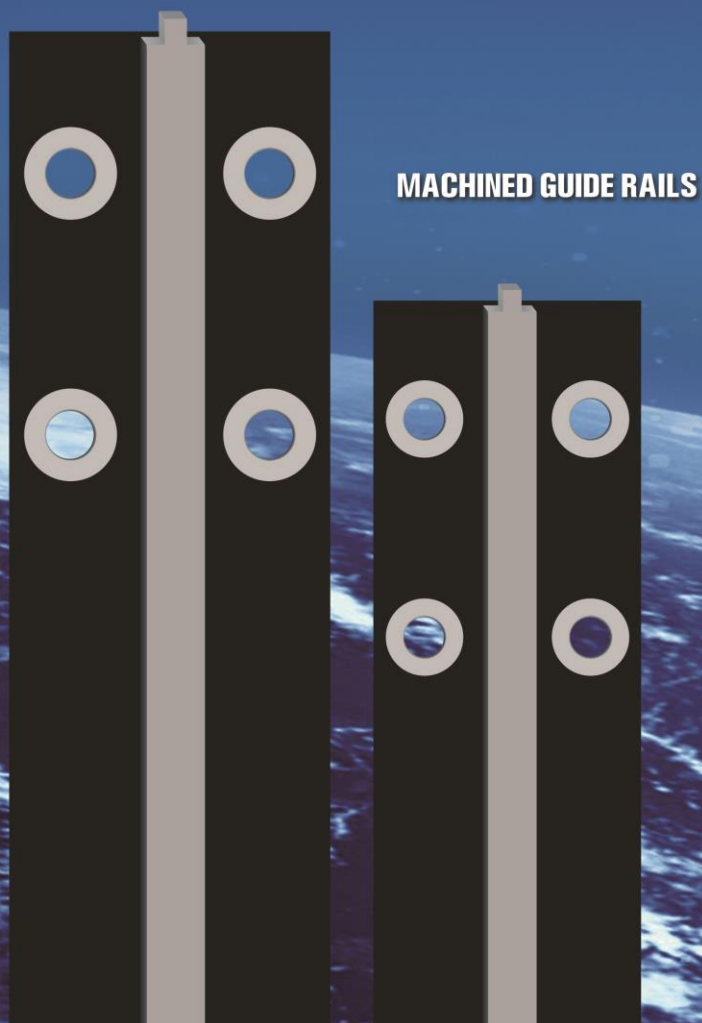
**WHOLE PROCESS QUALITY CONTROL SYSTEM COMPREHENSIVELY
IMPROVE CONTROL CAPABILITY OF THE QUALITY MANAGEMENT**

QUALITY MANAGEMENT

Marazzi Combine the integration of lean production and six sigma management to reduce variation of business processes, improve the capacity and stability of the process, to improve the stability of Production quality; shorten the production cycle, accurately and quickly understand and respond to customer needs; improve the facility layout, efficiently use resources; improve customer satisfaction and make sure continuous progress.



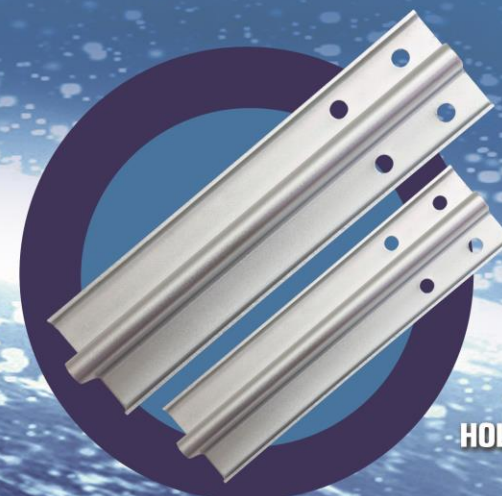
PRODUCTS



MACHINED GUIDE RAILS



ELEVATOR PARTS

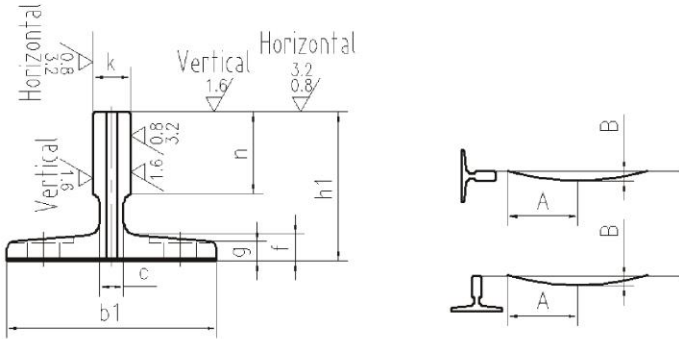


HOLLOW GUIDE RAILS

PRODUCT PARAMETERS
B CONTRAST TABLE

Standard	Type	b1	h1	h	k	n	f	g	c	b3	L3	L2	L	LL	m1	m2	t1	t2	d	d1
		Tolerance (mm)																		
		±1.5	±0.75	±0.1	+0.1 0	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	New±2 Old±3	+0.06 0	0 -0.06	±0.1	±0.1	+0.43 0	+0.52 0
JG/T 5072.1-1996 ISO 7465:1997	T75/B	75	62	61	10	30	9	7	8	43	30	90	123		3	2.95	3.5	3	13	26
	T89/B	89	62	61	15.88	33.4	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/B	114	89	88	16	38	12	8	10	74	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/B	127	88.9	88	15.88	44.5	11.1	7.9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/B	127	88.9	88	15.88	50.8	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T140-1/B	140	108	107	19	50.8	15.9	12.7	12.7	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-2/B	140	102	101	28.6	50.8	17.5	14.5	17.5	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-3/B	140	127	126	31.75	57.2	25.4	17.5	19	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
JG/T 5072.1-1996 ISO 7465:1997 GB 7465-2008 ISO 7465:2007	T70/B	70	65	64	9	34	8	6	6	42	25	105	128		3	2.95	3.5	3	13	26
	T78/B	78	56	55	10	26	8.5	6	7	42	25	105	138		3	2.97	3.5	3	13	26
	T82/B	82.5	68.25	66.6	9	25.4	8.25	6	7.5	50.8	27	81	111		3	2.95	3.5	3	13	26
	T90/B	90	75	74	16	42	10	8	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T125/B	125	82	81	16	42	12	9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
GB/T 22562-2008 ISO 7465:2007	T75/B	75	62	61	10	30	9	7	8	42	25	105	138		3	2.97	3.5	3	13	26
	T89/B	89	62	61	16	34	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/B	114	89	88	16	38	11	8	9.5	70	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/B	127	89	88	16	45	11	8	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/B	127	89	88	16	51	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T140-1/B	140	108	107	19	51	15.9	12.7	12.7	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-2/B	140	102	101	28.6	51	17.5	14.5	17.5	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-3/B	140	127	126	31.75	57	25.4	17.5	19	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
Marazzi	T82-3/B	82	62	61	15.88	30	10	7.5	8	50	38.1	114.3	156		3	2.95	3.5	3	13	26
Standard	Type	±1.5	±0.75	±0.1	+0.05 -0.01	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	±3	+0.06 0	-0.03 -0.09	±0.1	±0.1	+0.43 0	+0.52 0
Marazzi	T89-1	89	62	61	16	32	9	7	8	57.2	38.1	114.3	156		4	4	4.5	4	13	26

SECTIONAL DRAWING



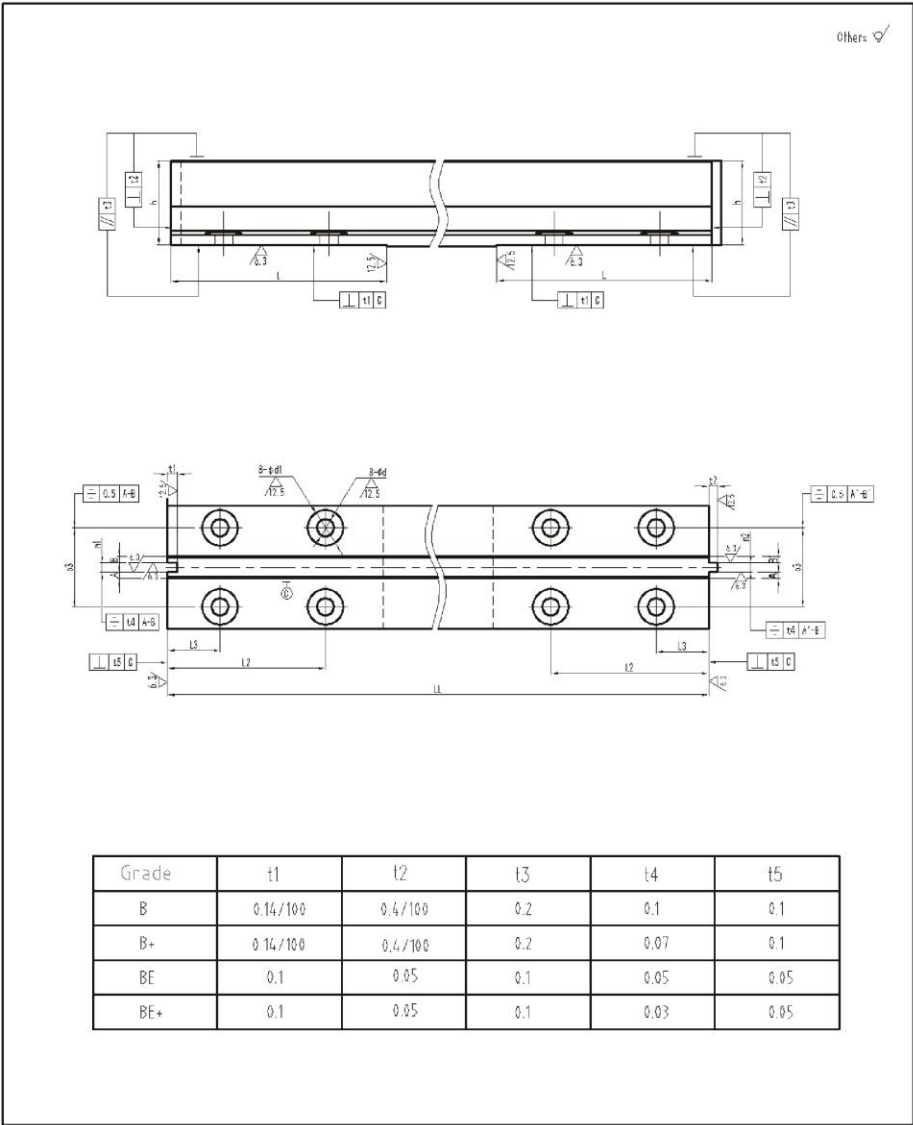
Section diagram of T type guide rail

Grade	Straightness	Twist
B	≤0.001	30
B+	≤0.0008	30
BE	≤0.0004	15
BE+	≤0.0002	10

PRODUCT PARAMETERS
B+ CONTRAST TABLE

Standard	Type	b1	h1	h	k	n	f	g	c	b3	L3	L2	L	LL	m1	m2	t1	t2	d	d1
		Tolerance (mm)																		
		±1.5	±0.75	±0.07	+0.07 0	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	±2	+0.05 0	0 -0.05	±0.1	±0.1	+0.43 0	+0.52 0
JG/T 5072.1-1996 ISO 7465:199	T75/B+(Marazzi)	75	62	61	10	30	9	7	8	43	30	90	123		3	2.95	3.5	3	13	26
	T89/B+(Marazzi)	89	62	61	15.88	33.4	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/B+(Marazzi)	114	89	88	16	38	12	8	10	74	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/B+(Marazzi)	127	88.9	88	15.88	44.5	11.1	7.9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/B+(Marazzi)	127	88.9	88	15.88	50.8	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T140-1/B+(Marazzi)	140	108	107	19	50.8	15.9	12.7	12.7	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-2/B+(Marazzi)	140	102	101	28.6	50.8	17.5	14.5	17.5	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-3/B+(Marazzi)	140	127	126	31.75	57.2	25.4	17.5	19	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
JG/T 5072.1-1996 ISO 7465:1997 GB/T 22562:2008 ISO 7465:2007	T70/B+(Marazzi)	70	65	64	9	34	8	6	6	42	25	105	128		3	2.95	3.5	3	13	26
	T78/B+(Marazzi)	78	56	55	10	26	8.5	6	7	42	25	105	138		3	2.97	3.5	3	13	26
	T82/B+(Marazzi)	82.5	68.25	66.6	9	25.4	8.25	6	7.5	50.8	27	81	111		3	2.95	3.5	3	13	26
	T90/B+(Marazzi)	90	75	74	16	42	10	8	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T125/B+(Marazzi)	125	82	81	16	42	12	9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
GB/T 22562-2008 ISO 7465:2007	T75/B+(Marazzi)	75	62	61	10	30	9	7	8	42	25	105	138		3	2.97	3.5	3	13	26
	T89/B+(Marazzi)	89	62	61	16	34	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/B+(Marazzi)	114	89	88	16	38	11	8	9.5	70	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/B+(Marazzi)	127	89	88	16	45	11	8	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/B+(Marazzi)	127	89	88	16	51	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
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Marazzi	T82-3/B+	82	62	61	15.88	30	10	7.5	8	50	38.1	114.3	156		3	2.95	3.5	3	13	26

SIZE CHART



PROCUCT PARAMETERS
BE CONTRAST TABLE

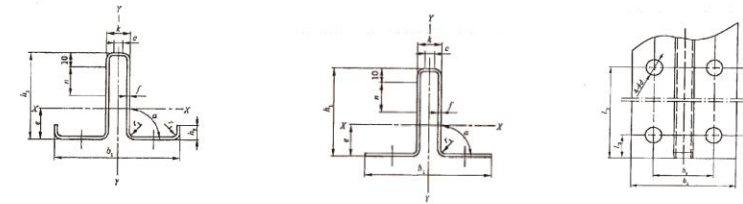
Standard	Type	b1	h1	h	k	n	f	g	c	b3	L3	L2	L	LL	m1	m2	t1	t2	d	d1
		Tolerance (mm)																		
		±1.5	±0.75	±0.05	+0.05 0	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	±2	+0.03 0	0 -0.03	±0.1	±0.1	+0.43 0	+0.52 0
JG/T 5072.1-1996 ISO 7465:1997	T75/BE(Marazzi)	75	62	61	10	30	9	7	8	43	30	90	123		3	2.95	3.5	3	13	26
	T89/BE(Marazzi)	89	62	61	15.88	33.4	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/BE(Marazzi)	114	89	88	16	38	12	8	10	74	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/BE	127	88.9	88	15.88	44.5	11.1	7.9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/BE	127	88.9	88	15.88	50.8	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T140-1/BE	140	108	107	19	50.8	15.9	12.7	12.7	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
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	T78/BE(Marazzi)	78	56	55	10	26	8.5	6	7	42	25	105	138		3	2.97	3.5	3	13	26
	T82/BE(Marazzi)	82.5	68.25	66.6	9	25.4	8.25	6	7.5	50.8	27	81	111		3	2.95	3.5	3	13	26
	T90/BE(Marazzi)	90	75	74	16	42	10	8	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
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	T127-1/BE	127	89	88	16	45	11	8	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/BE	127	89	88	16	51	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
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Marazzi	T82-3/BE	82	62	61	15.88	30	10	7.5	8	50	38.1	114.3	156		3	2.95	3.5	3	13	26
Standard	Type	±1.5	+0.8 +0.2	±0.05	+0.02 -0.01	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	±3	+0.03 0	-0.04 -0.07	±0.1	±0.1	+0.43 0	+0.52 0
Marazzi	T89-1	89	62	61	16	32	9	7	8	57.2	38.1	114.3	156		4	4	4.5	4	13	26

PROCUCT PARAMETERS
BE+ CONTRAST TABLE

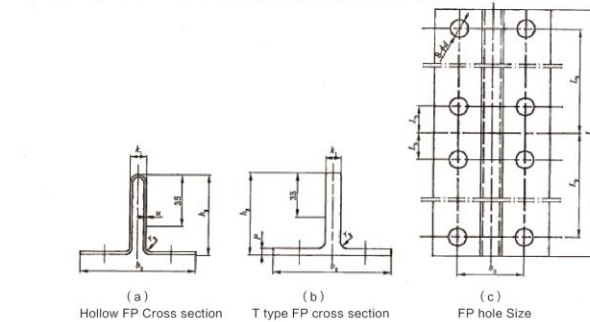
Standard	Type	b1	h1	h	k	n	f	g	c	b3	L3	L2	L	LL	m1	m2	t1	t2	d	d1
		Tolerance (mm)																		
		±1.5	±0.75	±0.03	+0.03 0	+3 0		±0.75		±0.2	±0.2	±0.2	+3 0	±2	+0.02 0	0 -0.02	±0.1	±0.1	+0.43 0	+0.52 0
JG/T 5072.1-1996 ISO 7465:1997	T75/BE+(Marazzi)	75	62	61	10	30	9	7	8	43	30	90	123		3	2.95	3.5	3	13	26
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JG/T 5072.1-1996 ISO 7465:1997 GB/T 22562-2008 ISO 7465:2007	T70/BE+(Marazzi)	70	65	64	9	34	8	6	6	42	25	105	128		3	2.95	3.5	3	13	26
	T78/BE+(Marazzi)	78	56	55	10	26	8.5	6	7	42	25	105	138		3	2.97	3.5	3	13	26
	T82/BE+(Marazzi)	82.5	68.25	66.6	9	25.4	8.25	6	7.5	50.8	27	81	111		3	2.95	3.5	3	13	26
	T90/BE+(Marazzi)	90	75	74	16	42	10	8	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T125/BE+(Marazzi)	125	82	81	16	42	12	9	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
GB/T 22562-2008 ISO 7465:2007	T75/BE+(Marazzi)	75	62	61	10	30	9	7	8	42	25	105	138		3	2.97	3.5	3	13	26
	T89/BE+(Marazzi)	89	62	61	16	34	11.1	7.9	10	57.2	38.1	114.3	156		6.4	6.37	7.14	6.35	13	26
	T114/BE+(Marazzi)	114	89	88	16	38	11	8	9.5	70	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-1/BE+(Marazzi)	127	89	88	16	45	11	8	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T127-2/BE+(Marazzi)	127	89	88	16	51	15.9	12.7	10	79.4	38.1	114.3	156		6.4	6.37	7.14	6.35	17	33
	T140-1/BE+(Marazzi)	140	108	107	19	51	15.9	12.7	12.7	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-2/BE+(Marazzi)	140	102	101	28.6	51	17.5	14.5	17.5	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
	T140-3/BE+(Marazzi)	140	127	126	31.75	57	25.4	17.5	19	92.1	31.8	152.4	193		6.4	6.37	7.14	6.35	21	40
Marazzi	T82-3/BE+	82	62	61	15.88	30	10	7.5	8	50	38.1	114.3	156		3	2.95	3.5	3	13	26

HOLLOW GUIDE RAIL

Main Parameter															
	L	b1	c	f	h1	h2	k	n	L2	L3	d	r1	a	Standard	
Tolerance (mm)															
Type	±3			+0.20 -0.15	0 -0.5		±0.4						+60° +20°	JG/T 50723-1996	
TK3	5000	87±1	≥1.8	2	60		16.4	25	180	20	14	3	90°		
TK5				3											
TK8		100±2	≥4	4.5	80		22	30	200	25		6	90°		
TK3A		0		2.2											
TK5A		78-0.70	≥1.8	3.2	60	10±1	16.4	25	180	20		3	90°		
Tolerance (mm)															
Type	±3			+ 0.20 - 0.15	0 - 0.5		±0.4		±0.5	±0.3			+60° +20°	GB/T 30977-2014	
TK3	5000	87±1	≥1.8	2	60		16.4	25	180	20	14	3	90°		
TK5				3											
TK8		100±2	≥4	4.5	80		22	30	200	25		6	90°		
TK3A				2.2											
TK5A-1		78±1	≥1.8	3	60	10	16.4	25	75	25		11.5	3		90°
TK5A				3.2											
Fishplate parameter															
	b2	h3	k1	u	p	b3	r2	d	L1	L2	L3	Standard			
Tolerance (mm)															
Type			±0.2			±0.5			±1.5	±0.5	±0.3	JG/T 5072.3-1996			
LK3	87	50	12	3		50	3	14	400	180	20				
LK5		58	10	4.5	5.5										
LK8	102	76	12.6	4.5		64	6		450	200	25				
LK3A	78	50	12	3		44	3		400	180	20				
LK5A		58	10	4.5	5.5										
Tolerance (mm)															
Type			±0.2			±0.5			±1.5	±0.5	±0.3	GB/T 30977-2014			
LK3	87	50	12	3		50	4	14	400	180	20				
LK5		58	10	4.5			5								
LK8	102	76	12.6	4.5	4.5	64	5		450	200	25				
LK3A	78	50	12	3		44	4		11.5	200	75				25
LK5A-1		58	10.4	4.5	4.5	5									
LK5A		58	10	4.5	4.5	5									

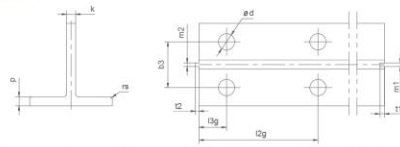


Guide rail cross section and FP hole Size



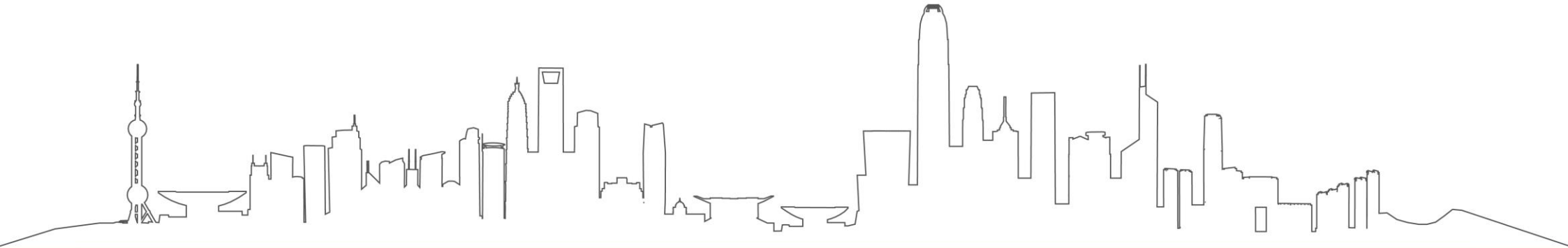
FP cross section and hole Size

COLD DRAWN GUIDE RAIL



Version	Parameter	b1	h1	k	p	rs	m1	m2	t1	t2	d	b3	l2g	l3g
	Model	Tolerance												
JG/T5072.1-1996		±0.5	±0.2	±0.15	±0.5		0 ^{+0.06} _{-0.06}	0	±0.1	±0.1		±0.3	±0.2	±0.2
	T45/A	45	45	5	5	1	2	1.95	2.5	2	9	25	65	15
	T50/A	50	50	5	5	1	2	1.95	2.5	2	9	30	75	25
GB/T22562-2008		±1	±0.2	±0.15	±0.5		0 ^{+0.06} _{-0.06}	0	±0.1	±0.1		±0.2	±0.2	±0.2
	T45/A	45	45	5	5	1	2	1.95	2.5	2	9	25	65	15
	T50/A	50	50	5	5	1	2	1.95	2.5	2	9	30	75	25

 Top surface and guide surface straightness	 Guide surface Twist	 Verticality	JG/T5072.3-1996
 Top surface and guide surface straightness	 Guide surface Twist	 Verticality	GB/T30977-2014



ENTERPRISE QUALIFICATION

Treasure the past glory
Create brilliant future

Standardized、systematic management





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  China Company
  India Representative Office
  Sales Outlets
  Logistic Center:
Southern china, Eastern china

50-years focusing on
elevator guide rail
Ingenuity to create
diamond quality

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